

 **Leuze electronic**

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the **sensor** people

Barcode reader BCL 8

Reliable identification in extremely
confined spaces



The BCL 8 series – Compact scanners for industrial applications.

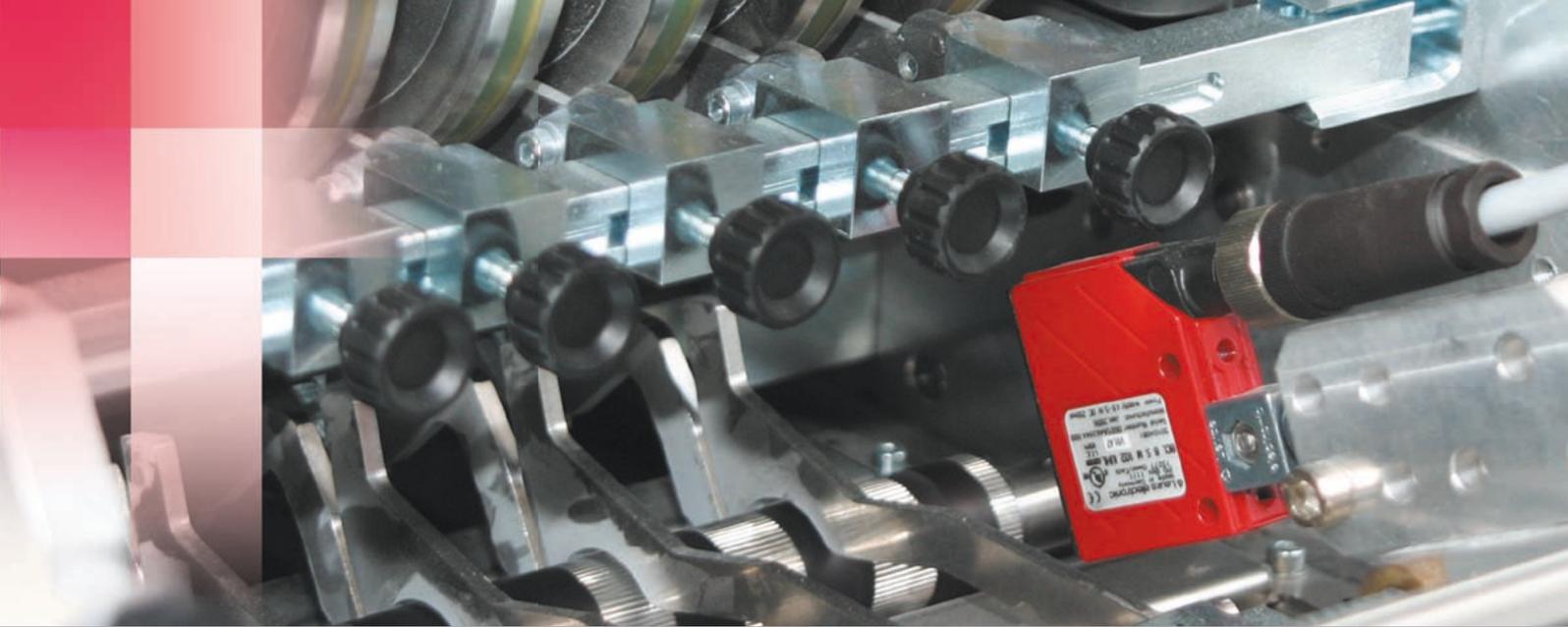
Its advantages in detail.

- **Compact constructions for more flexibility**
The ultracompact dimensions of series 8 of only 48 x 38 x 15 mm enable installation even with confined space conditions such as in printers or packaging systems
- **Large reading field for variable modulus sizes**
Despite its compact outer form, the BCL 8 has an extremely high reading field with great depth of field. This enables codes with a modulus size from 125 µm to 500 µm to be decoded by the scanner
- **Software support for easy operation**
The *autoConfig* function makes the knowledge of codes superfluous: The barcode label is simply held in front of the scanner, which automatically adjusts to the type of code to be read

The *autoRefIAct* function enables automatic triggering without an additional photoelectric sensor

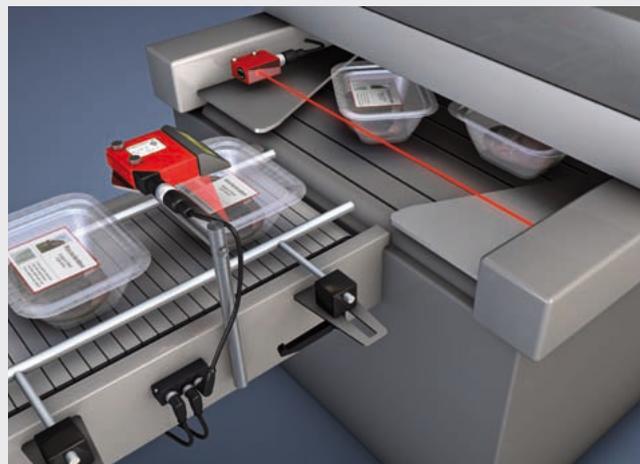
The *BCL Config Tool* software simplifies all configuration events of the barcode reader, even in extensive projects
- **Sophisticated technology for fast integration**
The well-known series 8 housing, the M12 connection technology, ready-made cables as well as the convenient configuration and/or programming enable fast implementation of the series during test, commissioning or during integration into standard production
- **Comprehensive interfaces for unlimited networking**
Numerous connector units from the MA 8/MA 200i series are available for all well-known bus systems as a gateway. (PROFIBUS, PROFINET, DeviceNet, Ethernet TCP/IP, Ethernet/IP, Ethercat or CANopen). Furthermore the integrated RS 232 interface for the point-to-point connection can be switched to the integrated Daisy Chain
- **High scanning rate for increased reliability**
With its consistent 600 scans/s of the M-optics, the BCL 8 is ideally equipped, even for fast sequences. Hence it can verify the code e.g. by multiple reading, thus substantially contributing to a reliable application





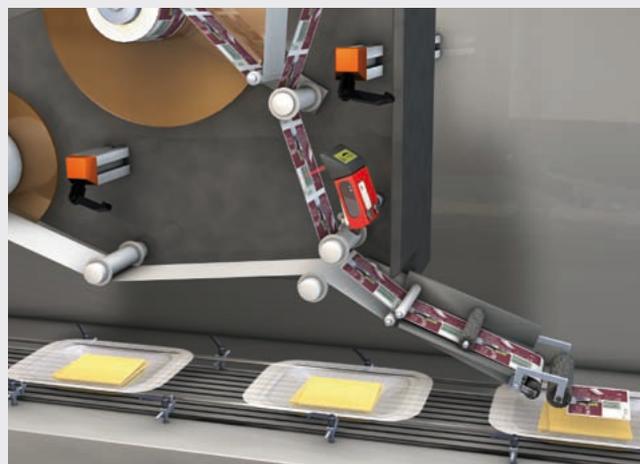
Industrial Execution

- The M12 connectors as well as the cable outlets in interaction with the stable metal/glass housing and the protection class IP 67 enable use even in rough industrial environments.



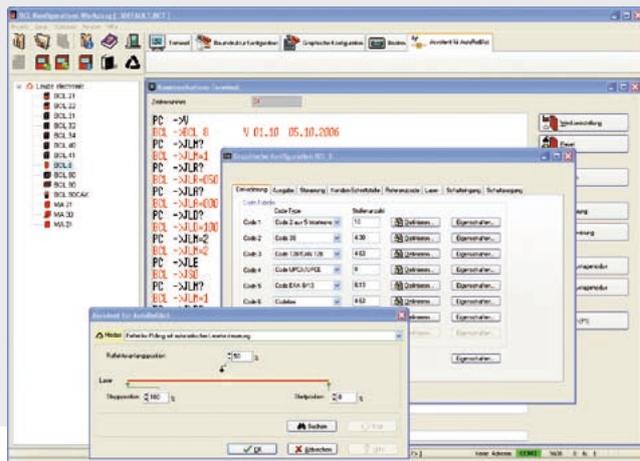
Various optics models

- The scanner is available with a front and lateral beam exit as well as with two different optics. This enables the reading task to be carried out in very confined spaces, depending on requirements.

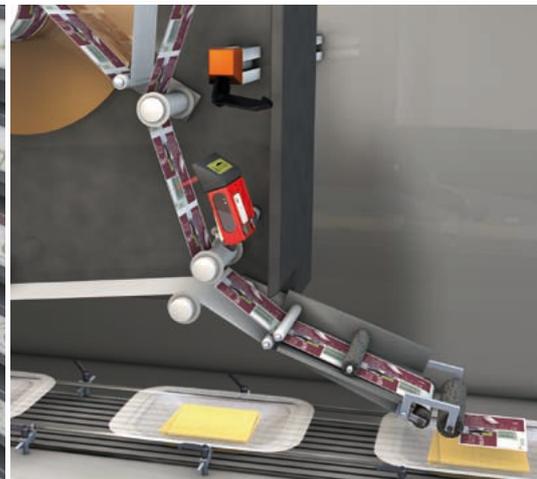
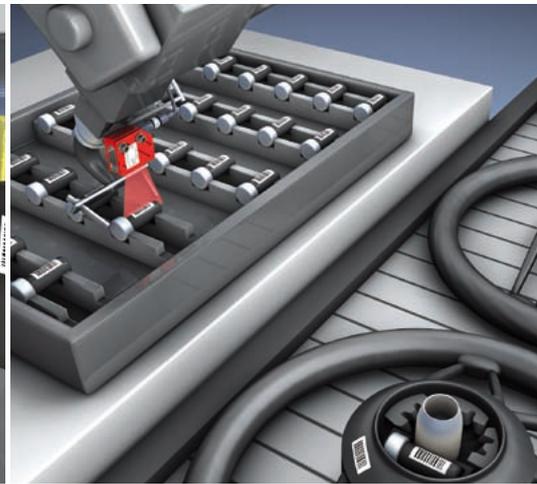
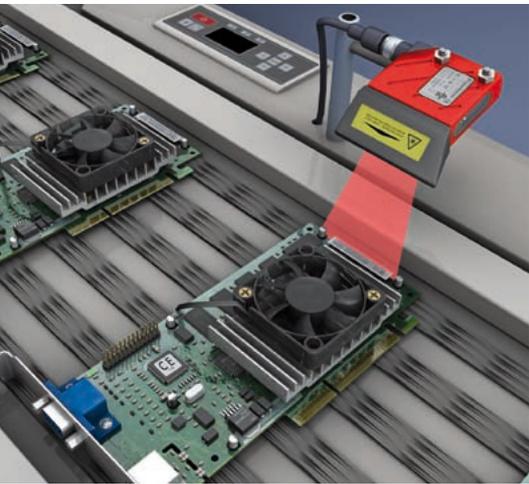
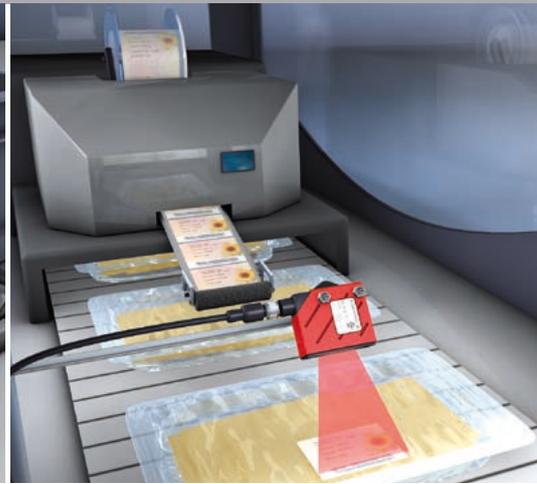
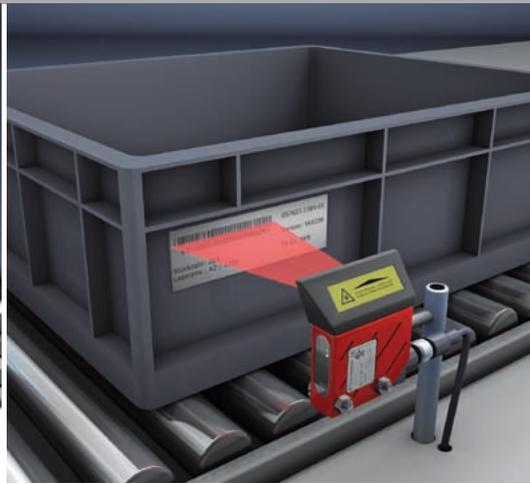
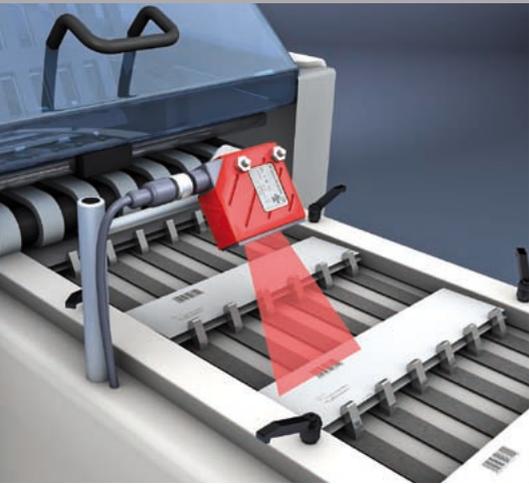


Integrated functions

- The alignment mode helps with the assessment of your application, the laser line can be exactly limited to the reading task, multiple reads within the trigger control or continuous reading are individually adjustable.
- The scanner can internally valuate the validity of codes with the reference code comparison function and provide the result in real time at the output. Time-consuming data transmission and processing in the host system are no longer required.



Versatile application possibilities:
As **a standard device** or **optimized design**
for the respective industrial sector.



The accessories



Mounting devices

The combination of the proven mounting devices of the series 8 sensors with the selectable beam exit of the scanner provide extremely flexible mounting of the BCL 8. Hence the mounting of the barcode reader can be adapted to the respective application. Clampings on sheet metal plates, mounting on various round materials or extremely compact mounting are possible in very confined spaces with the BT 8-0 dovetail. Prepared drill holes and threads offer sufficient free space for project-specific fastenings.



Connection technology

The BCL 8 is delivered as standard with 2 m cable and an open cable end or with M12 connection technology. Due to the turning M12 screw connection and the extensive cable accessories, installation and maintenance of the versatile applications are always easy and safe.



Connector units

A multitude of convenient connector units enable the trouble-free implementation of the barcode reader in existing systems. The spectrum of the connector units reaches from the extremely cost-effective MA 8.1 to the connection to PROFIBUS, PROFINET, DeviceNet, Ethernet TCP/IP, Ethernet/IP, Ethercat or CANopen with the MA 200i.

The MA 8.1 enables the connection of the scanner to 24 V DC and the simultaneous use of the switching input and switching output. The integrated RS 232 is available as an interface to the host or in the Daisy Chain.

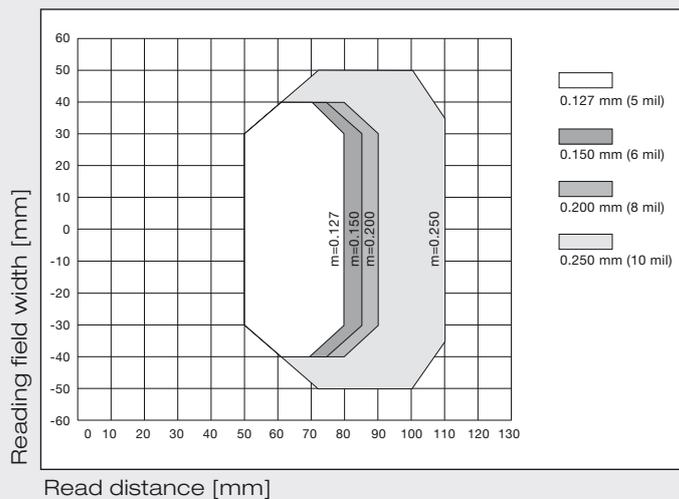
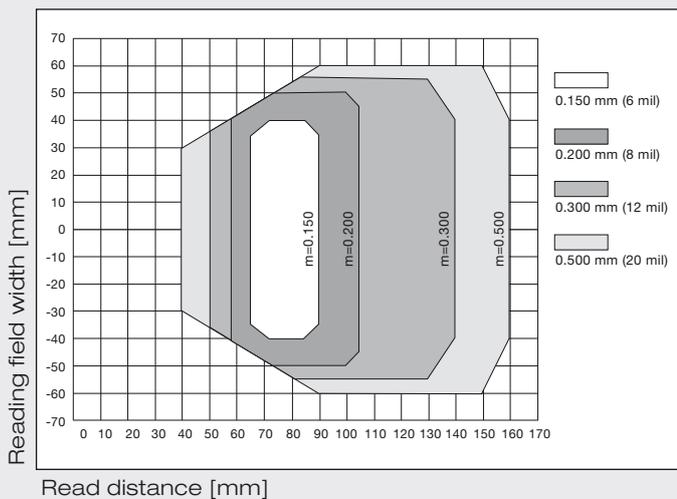
The reading field curves

Reading field curves with M-optics

Reading field curves with N-optics

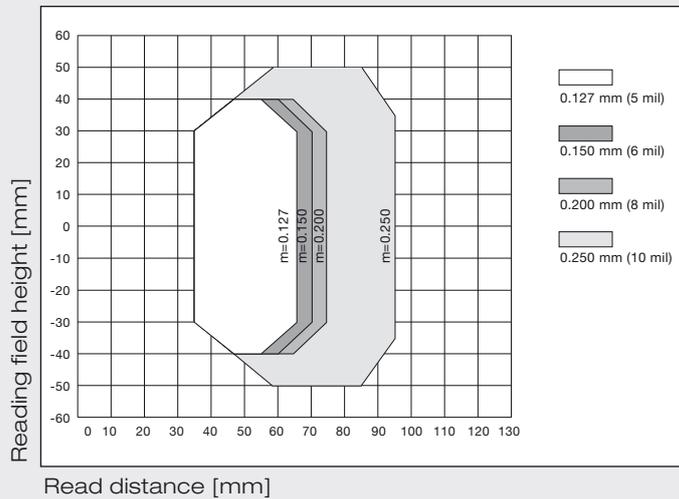
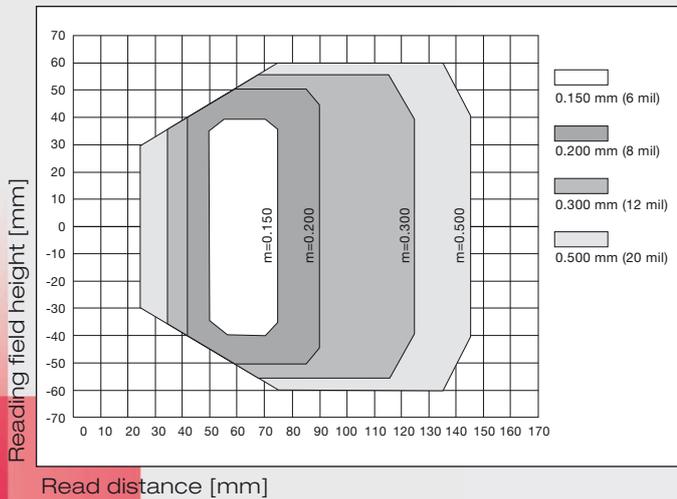
Line scanner with beam exit at the front

Line scanner with beam exit at the front



Line scanner with lateral beam exit

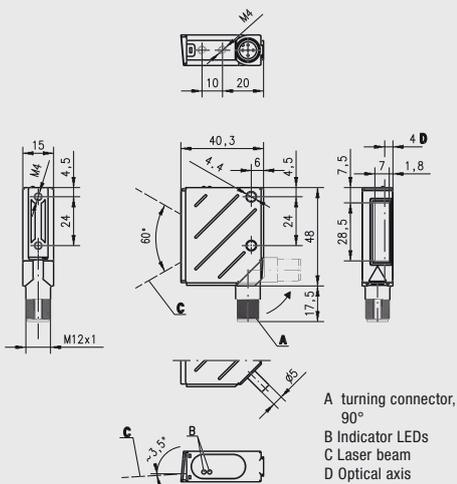
Line scanner with lateral beam exit



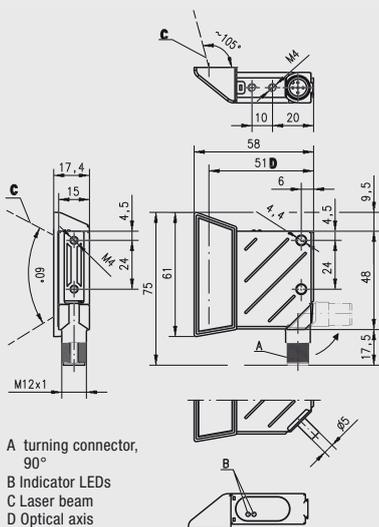
Technical data

Dimensioned drawings

Beam exit at the front



lateral beam exit



Optical data	
Type	line scanner
Light source	laser diode, red, approx. 650 nm
Beam exit	front or lateral
Scanning rate	M-optics: 600 scans/s N-optics: 500 scans/s
Max. usable opening angle	approx. 60°
Optics models / resolution	M-optics: 150 ... 500 µm N-optics: 125 ... 250 µm
Read distance	corresponding to the modulus width, see reading field curves
Laser safety class	class 2 acc. to EN 60825-1, class II acc. to U.S. 21 CFR1040.10, Notice No. 50
Barcode data	
Code types	2/5I, Code 32, Code 39, Code 93, Code 128, EAN 128, EAN/UPC, EAN add-on, Codabar, Pharmacode
Number of codes per scan	6
Number of codes per reading gate	63
Electrical data	
Interface	RS 232
Protocols	framing protocol with / without acknowledgement, software handshake XON/XOFF, Daisy Chain
Baud rate	4,800 ... 57,600 Baud
Data formats	7 or 8 data bits, None, Even, Odd Parity, 1, 2 stop bit(s)
Service interface	RS 232: 9,600 baud, 8 data bits, no parity, 1 stop bit
Switching inputs/outputs	1 port configurable as a switching input/output with MA 8/MA 200/1 switching input/output each
LEDs	1 device status, 1 read status
Current consumption	max. 250 mA (2W power supply unit recommended)
Operating voltage	4.75 ... 5.5 V DC (PELV), with MA 8/MA 200: 10 ... 30 V DC
Mechanical data	
Protection class	IP 67
Weight	approx. 70 g
Dimensions	see dimensioned drawing
Housing	diecast zinc/glass
Environmental data	
Ambient temperature	operation: 0 ... +40 °C storage: -20 ... +60 °C
Air humidity	max. 90% rel. air humidity, non-condensing
Vibration	IEC 60068-2-6, test FC
Shock	IEC 60068-2-27, test Ea
Electromagnetic compatibility	EN 55022, IEC 61000-4-2, -3, -4 and -6
Conformity	CE, FCC Class B tested, UL

Optoelectronic Sensors

Cubic Series
Cylindrical Sensors, Mini Sensors, Fiber Optic Amplifiers
Measuring Sensors
Special Sensors
Light Curtains
Forked Sensors
Double Sheet Monitoring, Splice Detection
Inductive Switches
Accessories

Identification Systems

Data Transmission Systems

Distance Measurement

Barcode Readers
RF-IDent-Systems
Modular Interfacing Units
Industrial Image Processing Systems
Optical Data Transmission Systems
Optical Distance Measurement/Positioning
Mobile Code Readers

Safety Sensors

Safety Systems

Safety Services

Safety Laser Scanners
Safety Light Curtains
Transceivers and Multiple Light Beam Safety Devices
Single Light Beam Safety Devices
AS-i-Safety Product Range
Safety Sensor Technology for PROFIBUS DP
Safety Switches, Safety Locking Devices and Safety Command Devices
Safety Relays
Sensor Accessories and Signal Devices
Safety Engineering Software
Machine Safety Services

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